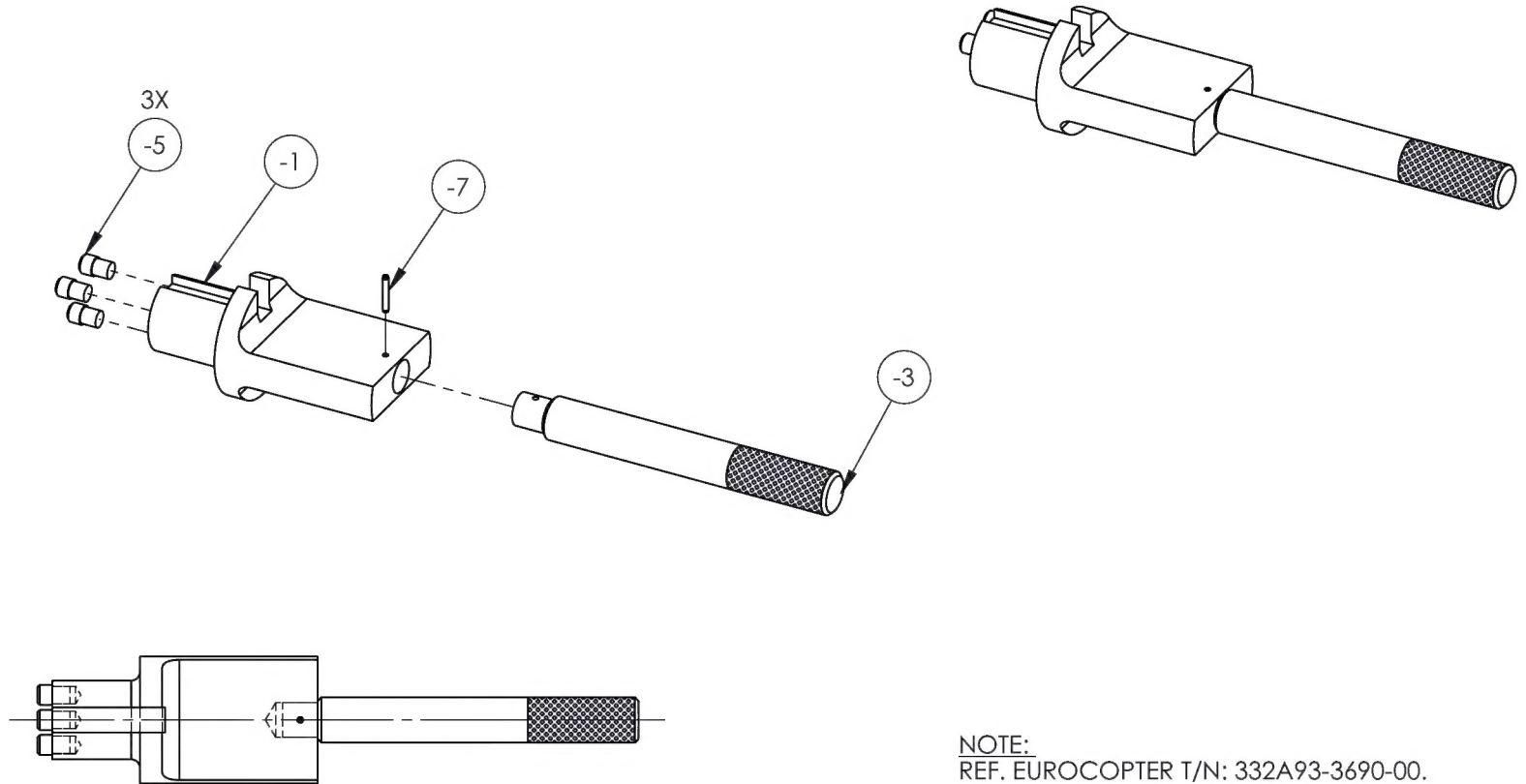


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0090	UPDATED TO NEW STANDARD. REMOVED DIM .50. REMOVED DIM ϕ .129-.125 THRU ALL. -1 ADDED DIM ϕ .125-.129 (P.F. -7). .375+.000/-0.05. CH'D DIM WAS ϕ .752/.750 \pm .90 IS ϕ .752/.750 \pm .90 (S.F. -3). WAS 3X ϕ .375 ϕ /.3750 \pm .50 IS 3X ϕ .375 ϕ /.3750 \pm .50 (P.F. -5). -3 ADDED DIMS ϕ .125-.129 THRU ALL. .375+.005/-0.00; CH'D DIM WS ϕ .7475/.7463 IS ϕ .7475/.7463 (S.F. -1); CH'D COURSE KNURL TO MEDIUM KNURL. -5 CH'D DIM WAS .050 X 45° IS .05 X 45°; WAS ϕ .3764/.3760 (P.F. -5).	8/4/2016	DEW	SM



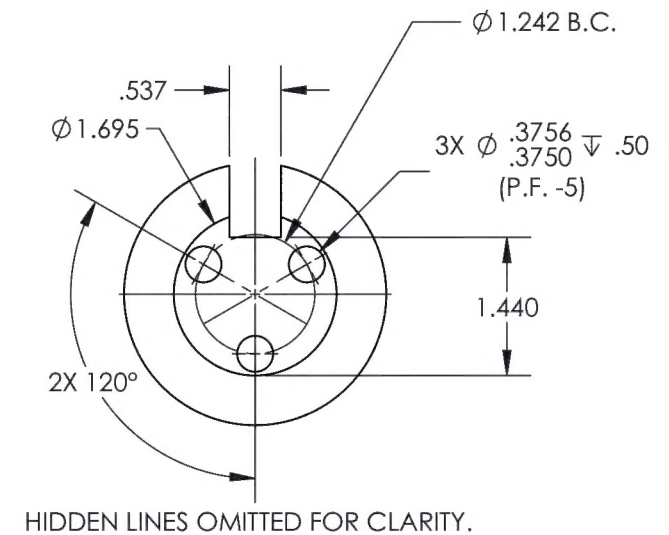
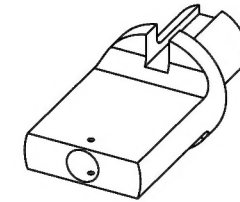
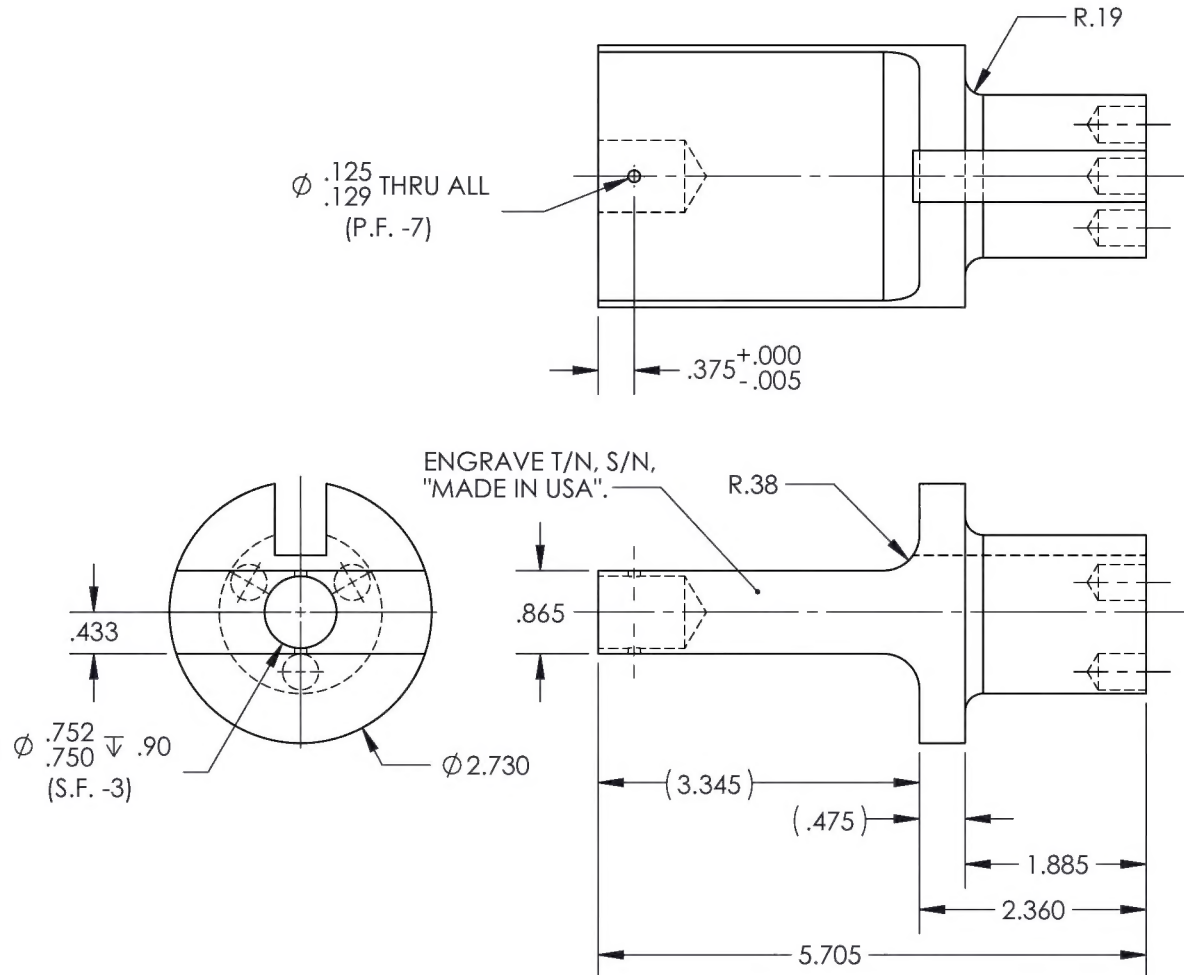
NOTE:
REF. EUROCOPTER T/N: 332A93-3690-00.

DART AEROSPACE	
TITLE CHIP DETECTOR HAFTING TOOL	
DWG NO. RBE332A93-3690-00	REV 2
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT NONE	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH NONE	.XX \pm .01 ANGLES \pm 5°
SPEC	.X \pm .1 SURFACES = 125° ✓
DRAWN BY: MARPET	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	AS332
SCALE 1:4	DATE 6/3/2013
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BODY	6061		2
			-3	1	HANDLE	6061		3
			-5	3	PIN	6061		4
		B/O	-7	1	SPRING PIN	STEEL	1/8 X 7/8 (MCMASTER-CARR # 90692A699)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0090	-1 ADDED DIM $\phi .125-.129$ (P.F. -7). $.375^{+.000}_{-.005}$ CH'D DIM WAS $\phi .752/.750 \mp .90$ IS $\phi .752/.750 \mp .90$ (S.F. -3), WAS $3X \phi .3756/.3750 \mp .50$ IS $3X \phi .3756/.3750 \mp .50$ (P.F. -5).	8/4/2016	DEW	SM

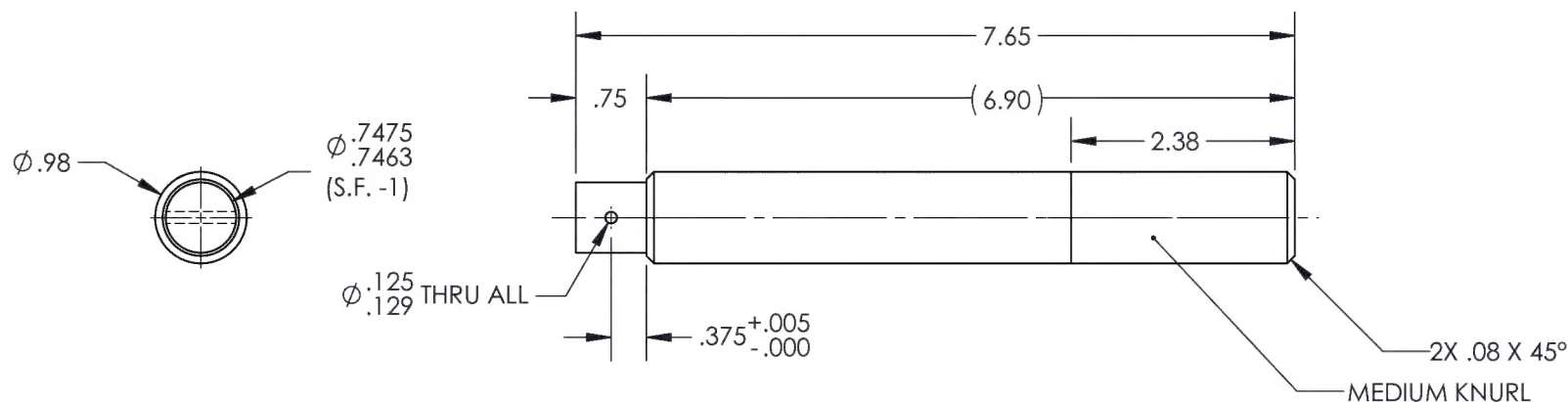
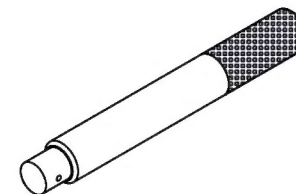


HIDDEN LINES OMITTED FOR CLARITY.

(1)
BODY

DART AEROSPACE	
TITLE CHIP DETECTOR HAFTING TOOL	
DWG NO. RBE332A93-3690-00-1	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm .005$ FRACTIONS $\pm 1/8$
FINISH CLEAR ANODIZE	.XX $\pm .01$ ANGLES $\pm 5^\circ$
SPEC MIL-A-8625F, TYPE II, CLASS I	.X $\pm .1$ SURFACES = 125 ✓
DRAWN BY: MARPET	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	AS332
SCALE 1:2	DATE 6/3/2013
SHEET 2 OF 4	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0090	-3 ADDED DIMS Ø .125-.129 THRU ALL. .375+.005/-0.000; CH'D DIM WS Ø.7475/.7463 (S.F. -1); CH'D COURSE KNURL TO MEDIUM KNURL.	8/4/2016	DEW	SM



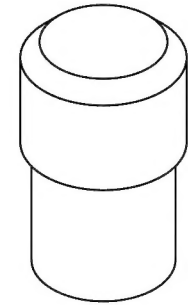
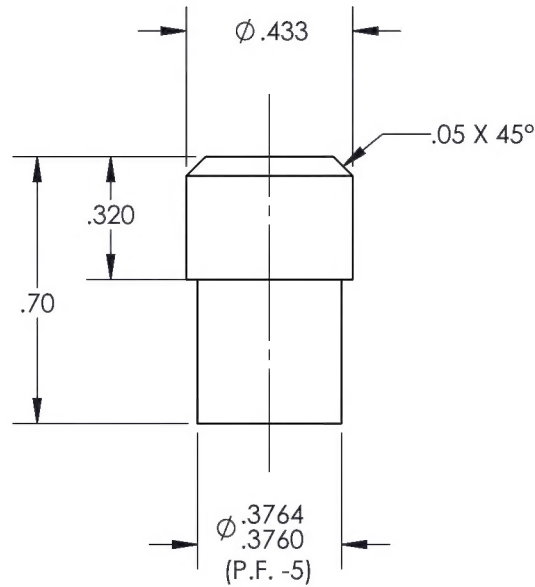
(-3)

HANDLE

			
TITLE CHIP DETECTOR HAFTING TOOL			
DWG NO. RBE332A93-3690-00-3			REV 2
MAT'L 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/√	
HEAT TREAT			
FINISH CLEAR ANODIZE			
SPEC MIL-A-8625F, TYPE II, CLASS I			
DRAWN BY:	MARPET	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
CHECKED:	DUERFELDT		
OPPS APPR:	ANDERSON		
QA APPR:	LINDSAY		
APPROVED:	MACKOWJAK		
		USED ON MODEL AS332	
SCALE	1:2	DATE	6/3/2013
		SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0090	-5 CH'D DIM WAS .050 X 45° IS .05 X 45°; WAS Ø.3764/.3760 (P.F. -5).	8/4/2016	DEW	SM



(-5)
PIN

DART AEROSPACE	
TITLE CHIP DETECTOR HAFTING TOOL	
DWG NO. RBE332A93-3690-00-5	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± .5°
DRAWN BY: MARPET	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 6/3/2013	USED ON MODEL
	AS332
	SHEET 4 OF 4